

Date: Wed  
User: Kim

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SPACERS (1/4 THICK)  
 Job Number : 25815  
 Estimate Number : 10247  
 P.O. Number : N/A Part Number : D2022101  
 This Issue : 2/15/2006 S.O. No. : N/A Drawing Number : D2022 REV. -  
 Prsht Rev. : NC Project Number : N/A 4060216  
 First Issue : N/A Type : MACHINED PARTS Drawing Revision : N/A  
 Previous Run : N/A Material : N/A  
 Due Date : 3/2/2006 Qty: 500 Um: Each  
 Written By : SEE COMMENT BELOW.  
 Checked & Approved By : SEE ABOVE USER & DATE  
 Comment : Est D 02.03.07 Now made in house NG

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6R0750 6061-T6 Round Bar .750"



Comment: Qty.: 0.0329 f(s)/Unit Total: 16.4325 f(s)  
 6061T6 Round Bar .750"  
 Material: 6061-T6 (QQ-A-225/8)x.7500 bar  
 (M6061T6RO.750 Batch: 19430

M8 06/03/18 506

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL  
 1- Note: .257( F ) Dia drill  
 2-Turn Blank as per FolioFA206  
 3-Tumble & deburr any sharp edges as per dwg

M8 06/03/19 506

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

M8 06/03/19 506

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

En 06/03/20 506

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
 Identify and Stock  
 Location: 17

26/3/21 (506)

(506)

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: RD Date: 06/03/23  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Wednesday, 2/15/2006 3:42:37 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACERS (1/4 THICK)

Job Number: 25815

Part Number: D2022101

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

OP 06/03/23 (526)

Job Completion



U 06-03-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	<i>25815</i>
<b>Description:</b> Spacer	<b>Part Number:</b>	D2022-101
<b>Inspection Dwg:</b> D2022 <b>Rev:</b> -		<b>Page 1 of 1</b>

## FIRST ARTICLE INSPECTION CHECKLIST

## First Article

## Prototype

[illegible]

Measured by:	MS	Audited by:	ES	Prototype Approval:	N/A
Date:	06/03/18	Date:	06/03/18	Date:	N/A

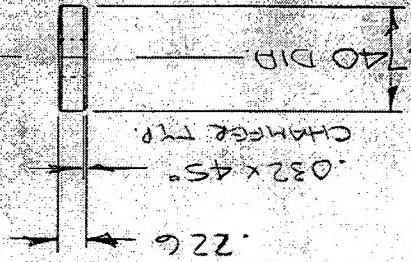
Rev	Date	Change	Revised by	Approved
A	04.10.05	New Issue	K./JLM	



RELEASED  
170119 60

DRILL F (257) DIA IN -101  
DRILL P (.323) DIA IN -103

D2022-101  
D2022-103



MAT'L: ALUMINUM 6061-T6 (00-A-25/8)

PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC/ABDOR
D2022-103	SPACER 5/16	ALUM 6061-T6	00-A-25/8	
D2022-101	SPACER 1/4	ALUM 6061-T6	00-A-25/8	

APPROVAL  
DATE  
BY

REPORT ALL DISCREPANCIES -- DO NOT SCALE	
1. DIMENSIONS -- SEE 1. 2. 3. 4. 5. 6. 7. 8. 9. 10. 11. 12. 13. 14. 15. 16. 17. 18. 19. 20. 21. 22. 23. 24. 25. 26. 27. 28. 29. 30. 31. 32. 33. 34. 35. 36. 37. 38. 39. 40. 41. 42. 43. 44. 45. 46. 47. 48. 49. 50. 51. 52. 53. 54. 55. 56. 57. 58. 59. 60. 61. 62. 63. 64. 65. 66. 67. 68. 69. 70. 71. 72. 73. 74. 75. 76. 77. 78. 79. 80. 81. 82. 83. 84. 85. 86. 87. 88. 89. 90. 91. 92. 93. 94. 95. 96. 97. 98. 99. 100.	1. DIMENSIONS -- SEE 1. 2. 3. 4. 5. 6. 7. 8. 9. 10. 11. 12. 13. 14. 15. 16. 17. 18. 19. 20. 21. 22. 23. 24. 25. 26. 27. 28. 29. 30. 31. 32. 33. 34. 35. 36. 37. 38. 39. 40. 41. 42. 43. 44. 45. 46. 47. 48. 49. 50. 51. 52. 53. 54. 55. 56. 57. 58. 59. 60. 61. 62. 63. 64. 65. 66. 67. 68. 69. 70. 71. 72. 73. 74. 75. 76. 77. 78. 79. 80. 81. 82. 83. 84. 85. 86. 87. 88. 89. 90. 91. 92. 93. 94. 95. 96. 97. 98. 99. 100.

REVISION	APPROVED	DESCRIPTION	OR	CHANGE

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 25815

22022

